

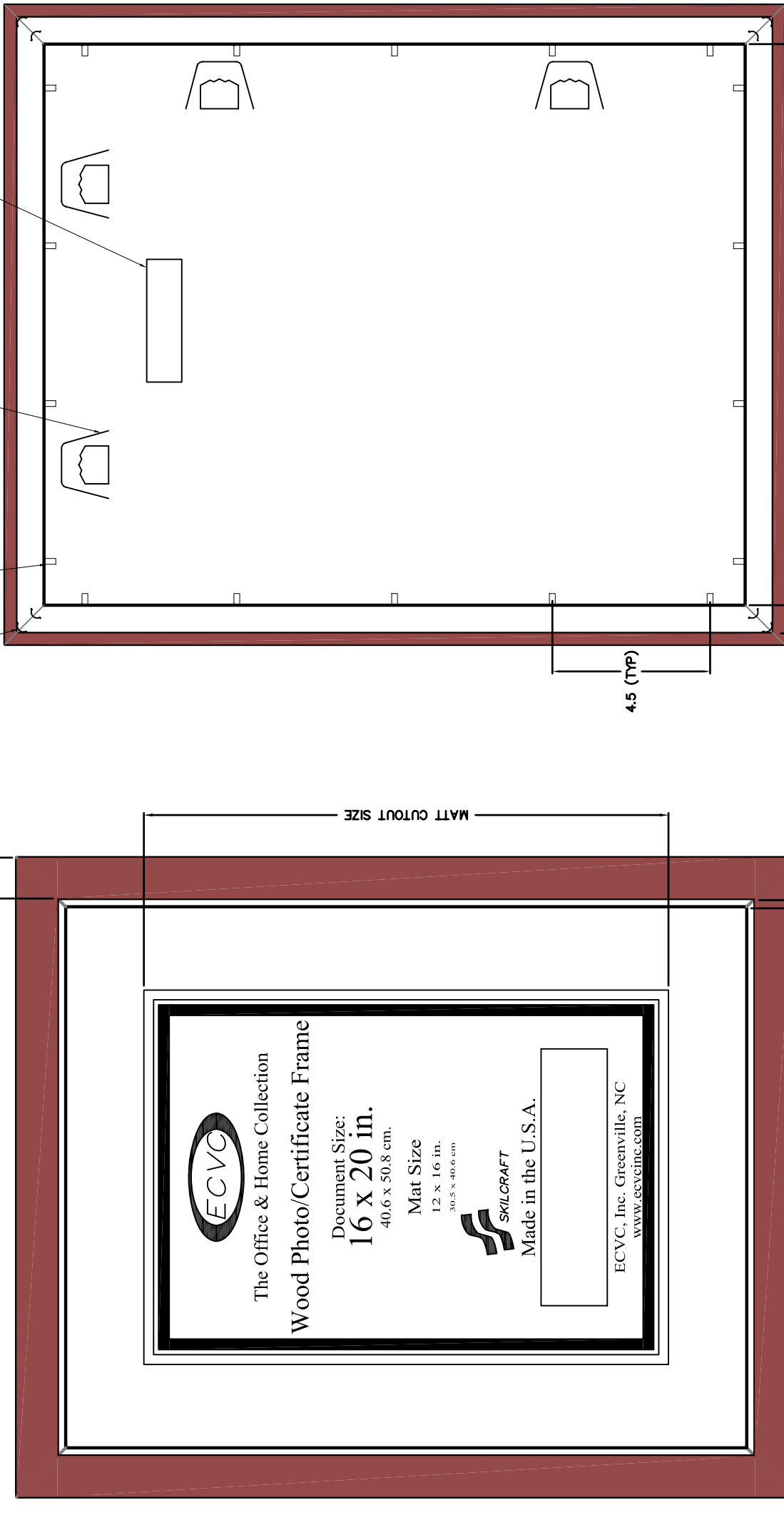
REVISIONS		DATE	APPROVED
ZONE	REV	DESCRIPTION	
--	1	UPDATED THE CHART	12/26/07 M.OOSIA

FRAME STYLE "B" 150102 PACKAGING AND MOULDING

DOCUMENT SIZE	BOX #	DIMENSIONS	STYLE OF BOX	PAD #	DIMENSIONS
5" X 7"	150306	7 1/8" X 7 1/2" X 9 1/2"	RSC	150403	9 1/4" X 7 1/4"
7" X 9"	150312 Z	13 1/8" X 10 3/16" X 15 1/16"	RSC	150400	9 7/8" X 12 1/8"
	150312 B	10 X 6 15/16" X 11 9/16"	RSC		
	150312 T	16 X 13 X 1 1/2"	RSC		
9" X 12"	150307 Z	14 3/8" X 10 1/8" X 17 5/16"	RSC	150402	11 1/8" X 15 1/8"
	150307 B	11 1/8" X 6 3/4" X 14 7/16"	RSC		
	150307 T	14 3/8" X 9 11/16" X 1 1/2"	RSC		
10" X 12"	150301 Z	15 15/16" X 10 3/4" X 18 3/16"	RSC	150404	12 1/8" X 15 1/8"
	150301 B	12 9/16" X 7 X 14 1/16"	RSC		
	150301 T	15 8/15" X 9 3/4" X 1 3/8"	RSC		
11" X 14"	150309 Z	17 5/8" X 9 5/16" X 19 7/16"	RSC	150406	13 1/4" X 16 1/4"
	150309 B	14 1/4" X 6 1/8" X 16 5/16"	RSC		
	150309 T	17 1/4" X 9 3/16" X 1 3/8"	RSC		
11.5" X 14"	150309 Z	17 5/8" X 9 5/16" X 19 7/16"	RSC	150406	13 1/4" X 16 1/4"
	150309 B	14 1/4" X 6 1/8" X 16 5/16"	RSC		
	150309 T	17 1/4" X 9 3/16" X 1 3/8"	RSC		
14" X 18"	150310 Z	24 X 8 X 21	RSC	150630 BAG	36 X 24
	150310 B	20 3/8" X 4 5/8" X 16 1/8"	RSC		
	150310 T	23 3/8" X 7 3/8" X 1 7/8"	RSC		
16" X 20"	150333 Z	22 1/8" X 8 1/8" X 26 1/8"	RSC	150630 BAG	36 X 24
	150333 B	18 3/4" X 4 3/4" X 22 1/8"	RSC		
	150333 T	21 3/4" X 7 1/2" X 1 7/8"	RSC		

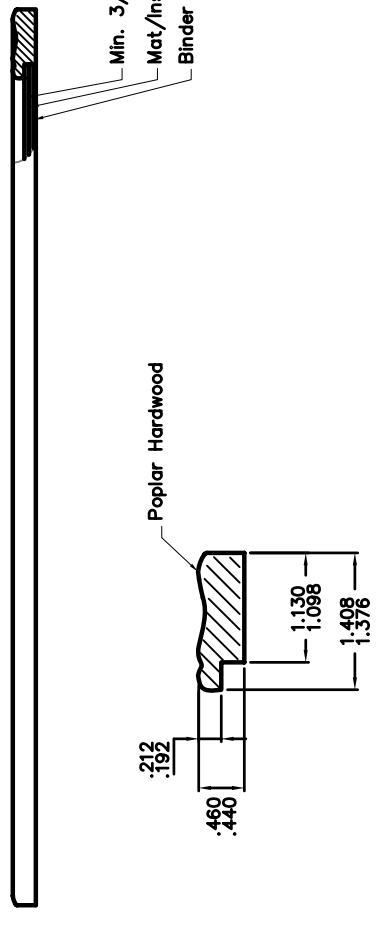
DOCUMENT SIZE	ECVC Part #	NSN	MAT CUTOUT	BACKSTAPLES NR	TYPE	FRAMES PER BOX	GLASS #
5" X 7"	1842	7105-00-903-1842	3" X 5"	2 X 2	FLEXTABS	12 Pieces	150200
7" X 9"	0000	NONE	3" X 5"	2 X 2	FLEXTABS	12 Pieces	150201
9" X 12"	1843	7105-00-903-1843	7" X 9"	2 X 3	FLEXTABS	12 Pieces	150204
10" X 12"	1282	7105-00-149-1282	7" X 9"	2 X 3	FLEXTABS	12 Pieces	150205
11" X 14"	1281	7105-00-149-1281	8" X 10"	3 X 4	FLEXTABS	12 Pieces	150207
11.5" X 14"	4385	7105-00-052-4385	10" X 12"	3 X 4	FLEXTABS	12 Pieces	150208
14" X 18"	3397	7105-00-052-3397	9" X 12"	4 X 4	FLEXTABS	6 Pieces	150210
16" X 20"	8696	7105-00-053-8696	17" X 16"	4 X 5	FLEXTABS	6 Pieces	150211


DOCUMENT SIZE	BACK #	NO. OF HANGERS	V-Nails Tech-Mark
5" X 7"	150618	2	2 PNO7-U
7" X 9"	150617A	2	2 PNO7-U
9" X 12"	150603A	2	2 PNO7-U
10" X 12"	150604A	2	2 PNO7-U
11" X 14"	150606A	2	2 PNO7-U
11.5" X 14"	150607	2	2 PNO7-U
14" X 18"	150608	4	2 PNO7-U
16" X 20"	150609A	4	2 PNO7-U



NOTES:

- The exposed surfaces of molding shall have a simulated grain-walnut vinyl film coating permanently adhered thereto. The color of the inside bead shall be gold laminated paper.
- The mats shall have a white matte finish on one side, 8 PT, CIS, Plast-Kote cover insert. Mats shall be flood coated on back in black. The edges of the mat cutouts shall be straight and smooth. Board for mats shall be 0.025 ±0.002".
- The glass shall be in accordance with ASTM C 1036-91, Type I, Class 1, Quality g1, g2, g4, or g5. The glass shall be washed and protected with paper. The gap between the glass and the frame shall not be more than 3.8 mm (0.150").
- The glass for frames 5"x7" and 11-1/2"x14" is 2 mm thick, 14"x18" and 16"x20" is 2.5 mm thick. Glass thickness tolerance is ±1/16".
- Binder Board that is used for the back shall be .050 ±.003" thick. Binder Board dimension tolerance is ± 1/16".
- The overall dimensions of the molding shall have a tolerance of ±1/16".
- Frame joints shall be secured with two or three V-Nails driven into the back of each corner. Fastener shall be flush ±0.40 mm.





TITLE
PICTURE FRAMES

TITLE
FRAME STYLE 'B'

DRAWN BY: M.OOSIA	SIZE: FSCM NO. D	DWG NO. 7105-00-B	REV 1
APPROVED BY: D.BONDS	SCALE: HALF	DATE: 11/17/03	SHEET 1 OF 1