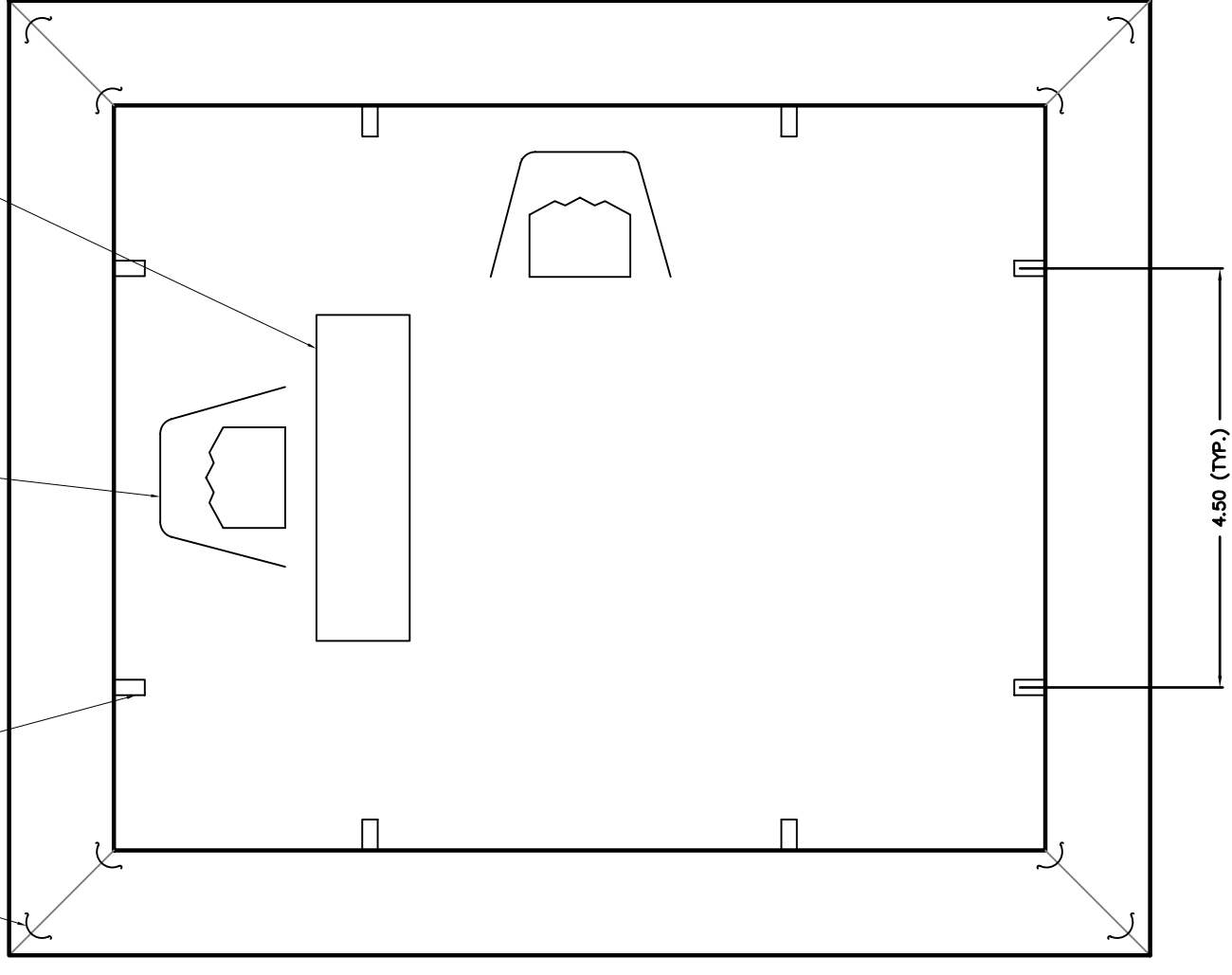
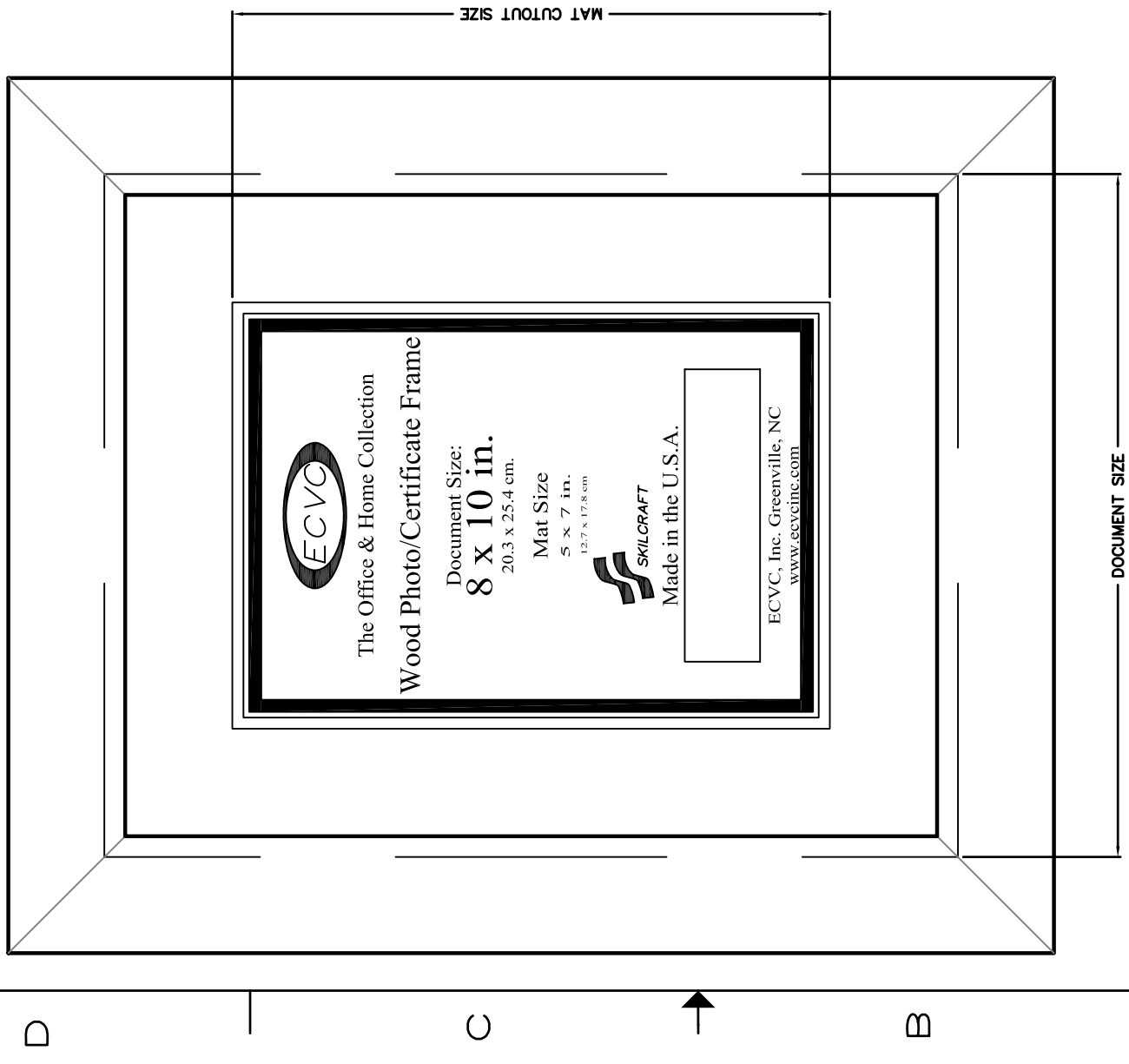


8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
ZONE	REV	DESCRIPTION	
--	1	UPDATED THE CHART	M.OOSJA



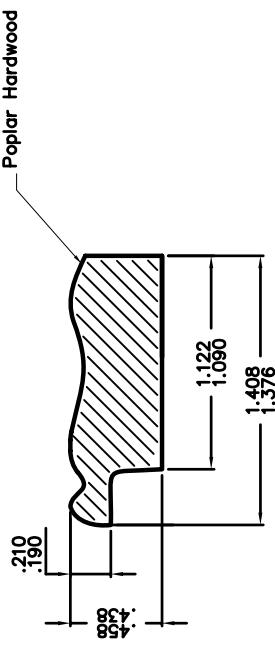
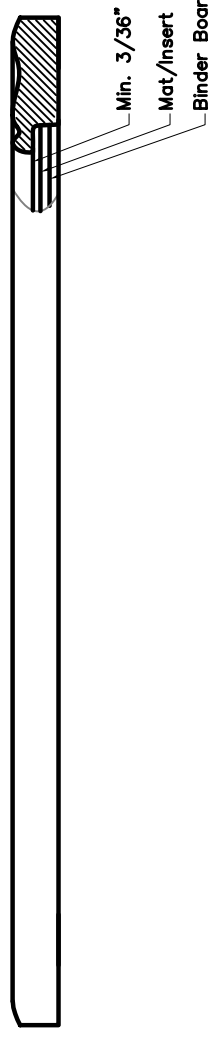
FRAME STYLE "C" 150103 PACKAGING AND MOULDING			
DOCUMENT SIZE	BOX #	DIMENSIONS	STYLE OF BOX
5" X 7"	150306	7 1/8" X 7 1/2" X 9 1/2"	RSC
8" X 10"	150313 Z	14 1/2" X 9 1/8" X 16 1/8"	RSC
8" X 10"	150313 B	11 1/8" X 6 1/8" X 12 1/8"	RSC
8" X 10"	150313 T	17 1/8" X 14 1/8" X 1 1/2"	RSC
8" X 10"	150313 Z	14 1/2" X 9 1/8" X 16 1/8"	RSC
8" X 11"	150313 B	11 1/8" X 6 1/8" X 12 1/8"	RSC
8" X 11"	150313 T	17 1/8" X 14 1/8" X 1 1/2"	RSC
10" X 14"	150314 Z	19 1/2" X 7 1/2" X 15 1/8"	RSC
10" X 14"	150314 B	16 1/8" X 3 1/8" X 11 1/8"	RSC
10" X 14"	150314 T	19 1/8" X 6 1/8" X 1 1/2"	RSC
18" X 24"	150335 Z	30 1/2" X 8 1/2" X 23 1/8"	RSC
18" X 24"	150335 B	26 1/8" X 4 1/8" X 20 1/8"	RSC
18" X 24"	150335 T	29 1/8" X 7 1/2" X 1 1/8"	RSC

DOCUMENT SIZE	ECVC Part #	NSN	MAT CUTOUT	BACKSTAPLES NR	FRAMES TYPE	GLASS #
5" X 7"	0057	NONE	3X5	2X2	FLEX TABS	150200
8" X 10"	0630	7105-01-282-0630	5X7	2X2	FLEX TABS	150202
8" X 11"	0631	7105-01-282-0631	7X9	2X2	FLEX TABS	150203
10" X 14"	0632	7105-01-282-0632	8X10	3X4	FLEX TABS	150206
18" X 24"	0633	7105-01-282-0633	14X20	5X7	FLEX TABS	150212

DOCUMENT SIZE	BACK #	NO. OF HANGERS	V-Nails Tech-Mark
5" X 7"	150618	2	2 PNO2-U
8" X 10"	15061A	2	2 PNO2-U
8" X 11"	15062A	2	2 PNO2-U
10" X 14"	15065A	2	2 PNO2-U
18" X 24"	150610A	4	2 PNO2-U

NOTES:

- The color of the finish shall be walnut. The color of the inside bead shall be gold. The bead material shall be hot stamped gold foil.
- The mats shall have a white matte finish on one side, 8 PT, CIS, Plasti-Kote cover insert. Mats shall be flood coated on back in black. The edges of the mat cutouts shall be straight and smooth. Style C frame shall be furnished with mats. Board for mats shall be 0.025 ± 0.002".
- The glass shall be in accordance with ASTM C 1036-91, Type 1, Class 1, Quality g1, g2, g4, or g5. The glass shall be washed and protected with paper. The gap between the glass and the frame shall not be more than 3.8 mm (0.150").
- The glass for the frame 18" X 24" is 2.5 mm thick and for the other frames the glass is 2 mm thick. Glass thickness tolerance is ± 1/16".
- Blinder Board that is used for the back shall be .050 ± 0.003" thick. Blinder Board dimension tolerance is ± 1/16".
- The overall dimensions of the moulding shall have a tolerance of ± 1/16".
- Frame joints shall be secured with two or three V-Nails driven into the back of each corner. Fastener shall be flush ± 0.40 mm.



BACK VIEW

TITLE		PICTURE FRAMES	
TITLE		FRAME STYLE 'C'	
DRAWN BY: M.OOSJA	SIZE: FSCM NO. D	DWG NO. 7105-01-C	REV 1
APPROVED BY: D.BONDS	SCALE: FULL	DATE: 11/17/03	SHEET 1 OF 1

8 7 6 5 4 3 2 1